Air filter part #: 13717712317

**Note:** Original source for this procedure and pictures is user JoeP at the K1600 forum. I trimmed down the pictures and text to fit on one page.

1) Remove screws and inlet covers at front of each side.



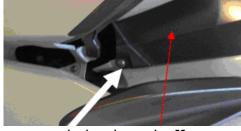
2)Remove front seat then 5 screws at rear of tank.



3) Remove 2 screws near steering head.



4) Remove screw at front of each side's gray panel.



Slide gray panels back and off.

5) 6 screws near gas cap.



Pull colored panels back and up, then remove center panel.

6) Step 5 exposes intake ducts & filter housing. Intake duct is held in place in rear by pressure tab & in front by squeeze clamp. No hardware to remove this duct. Pull slightly outward & duct comes free of clamp (white arrow).



7) Press at arrow and slide duct forward.



8) 3 screws for air filter housing



9) Pull air filter housing up.



(Don't let anything fall into the intake when you have the air filter out.)